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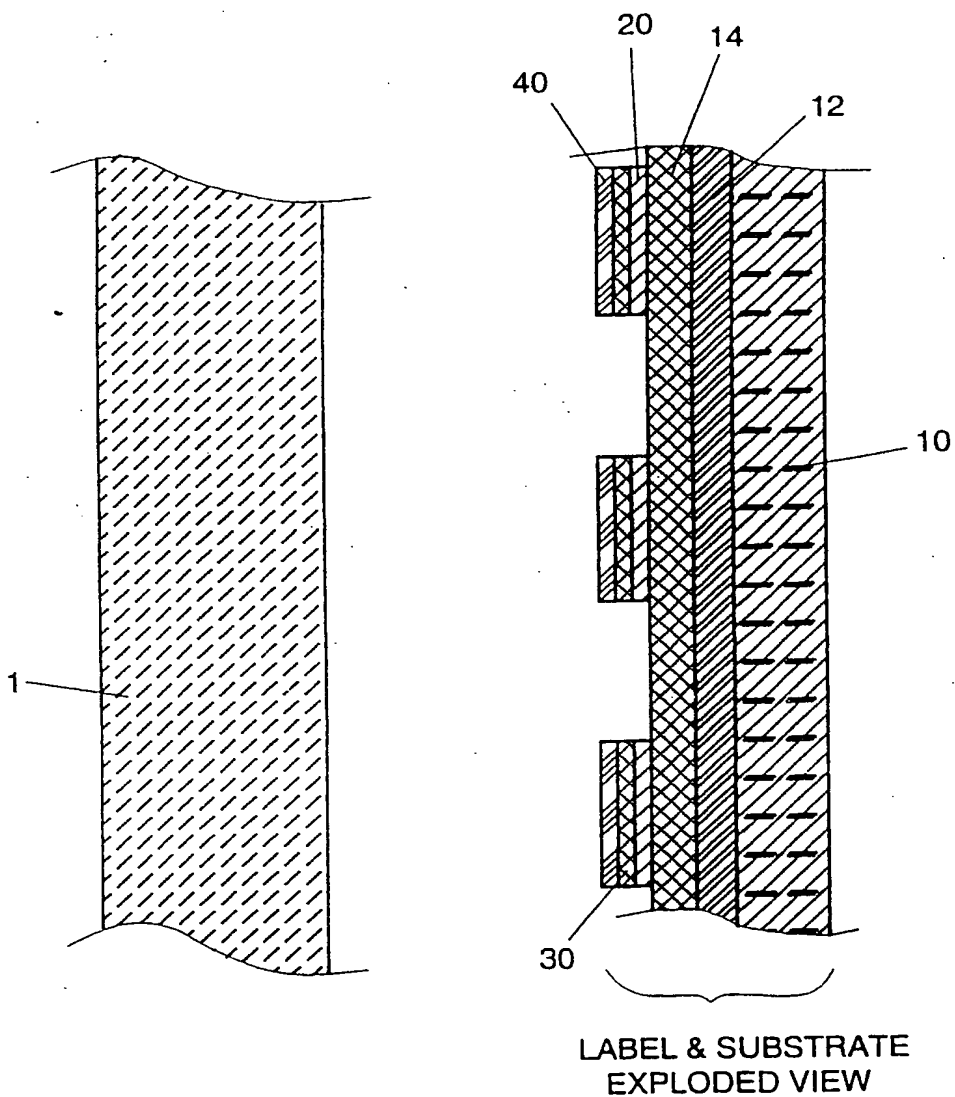


FIG. 1

# FLAME TREATMENT AND TEMPERATURE STABILIZATION

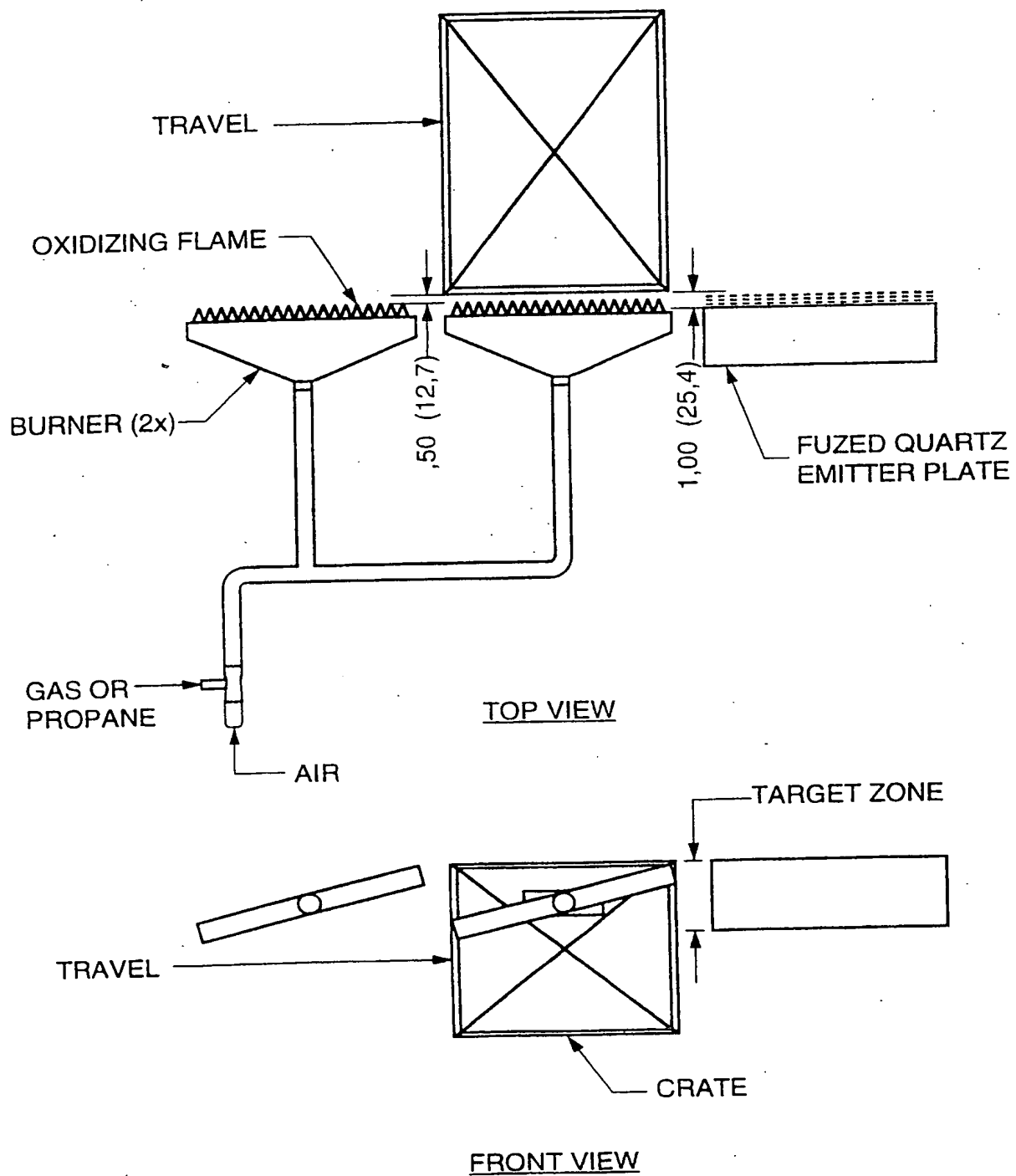


FIG. 2

# LABEL INK TRANSFER

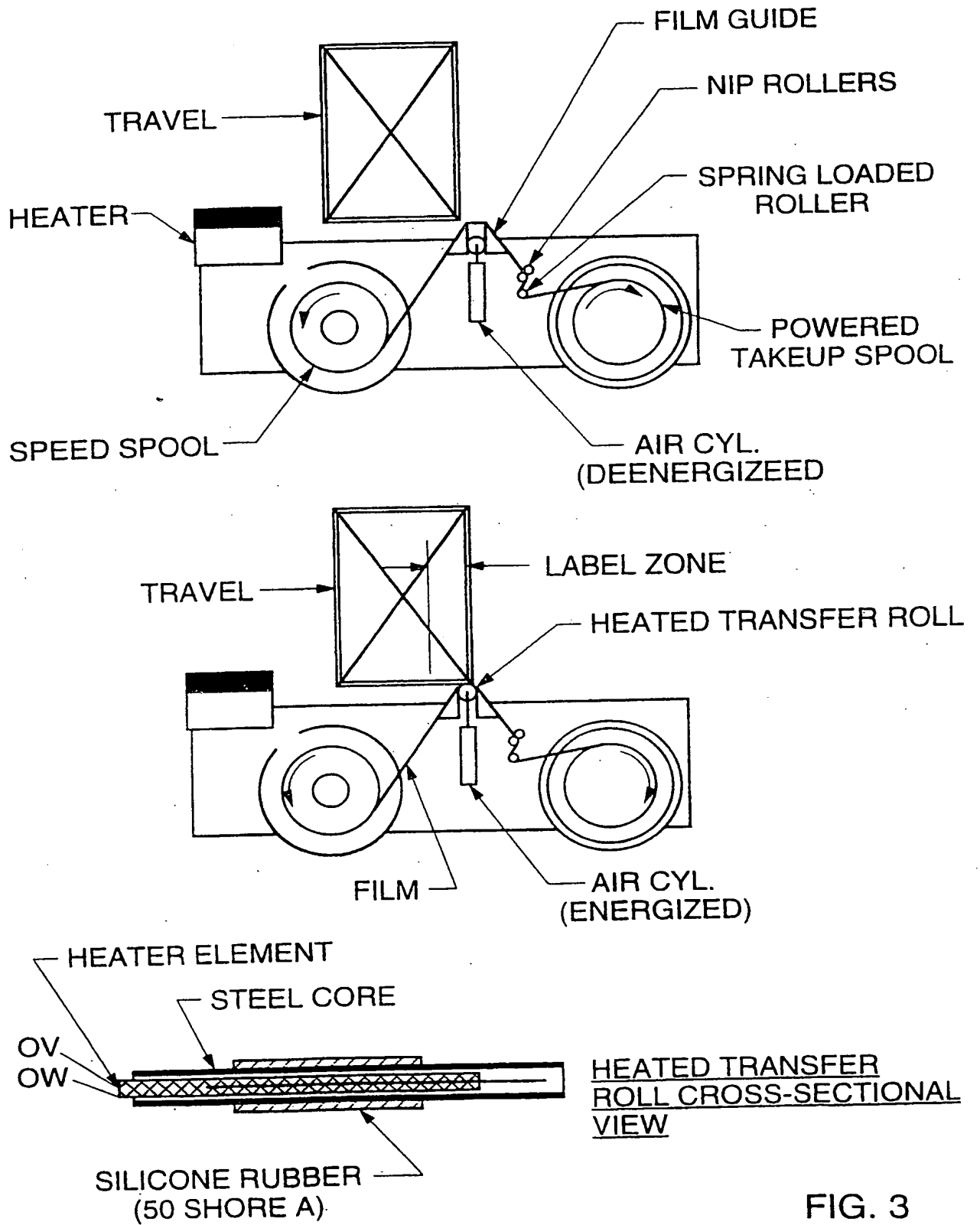
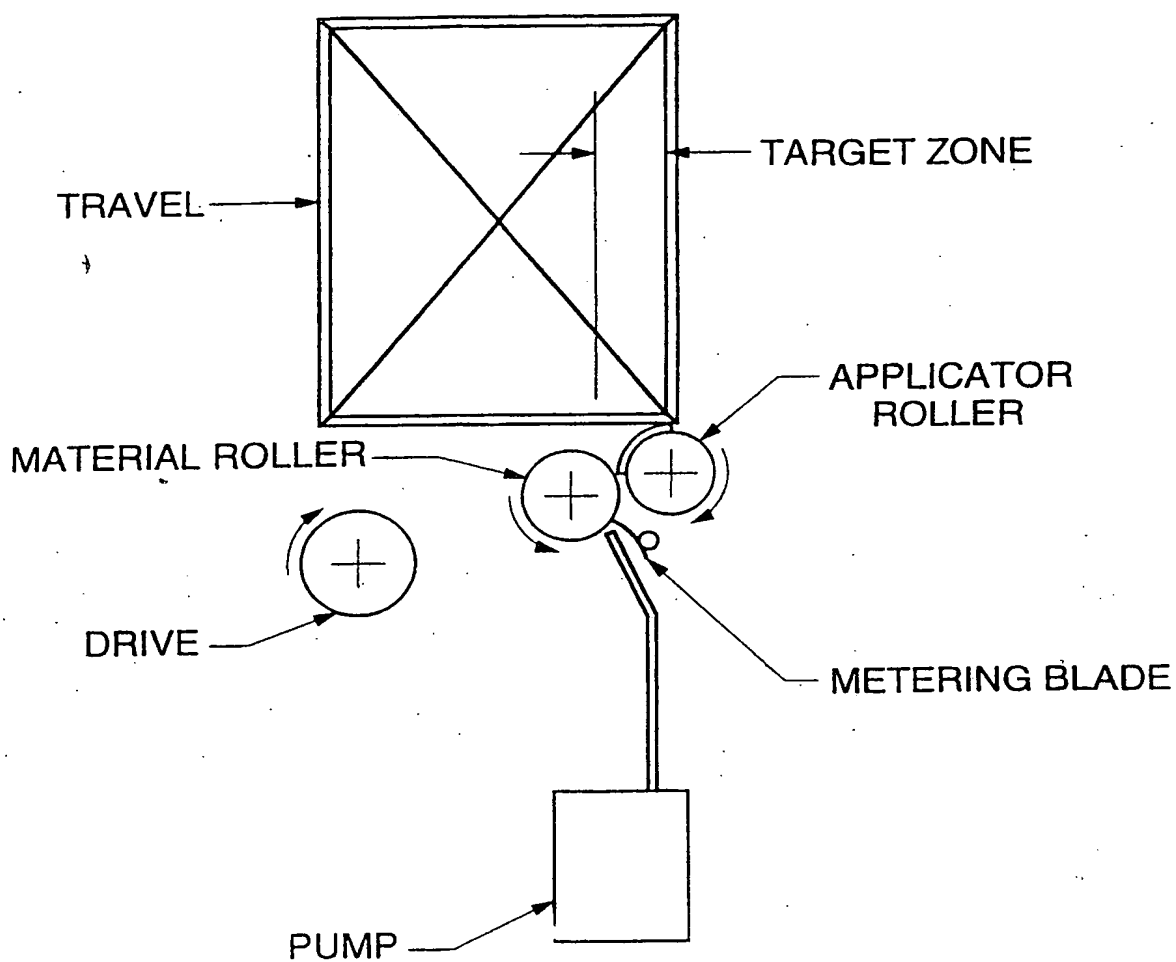
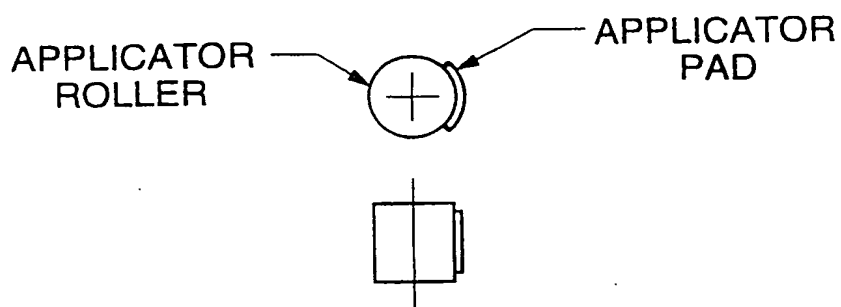


FIG. 3

COATING APPLICATION



TOP VIEW



APPLICATOR DETAIL

FIG. 4

# POST FLAME TREATMENT

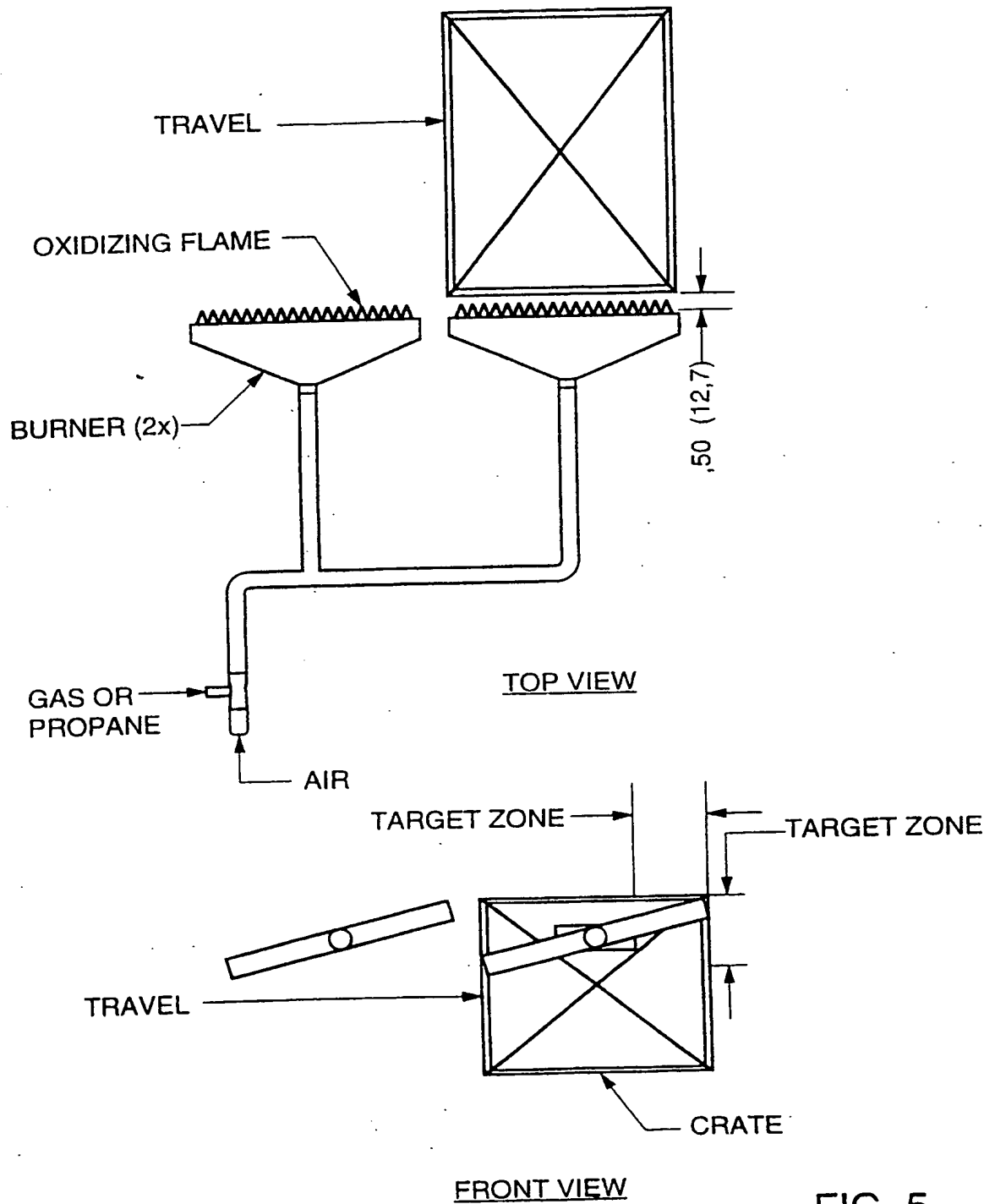


FIG. 5

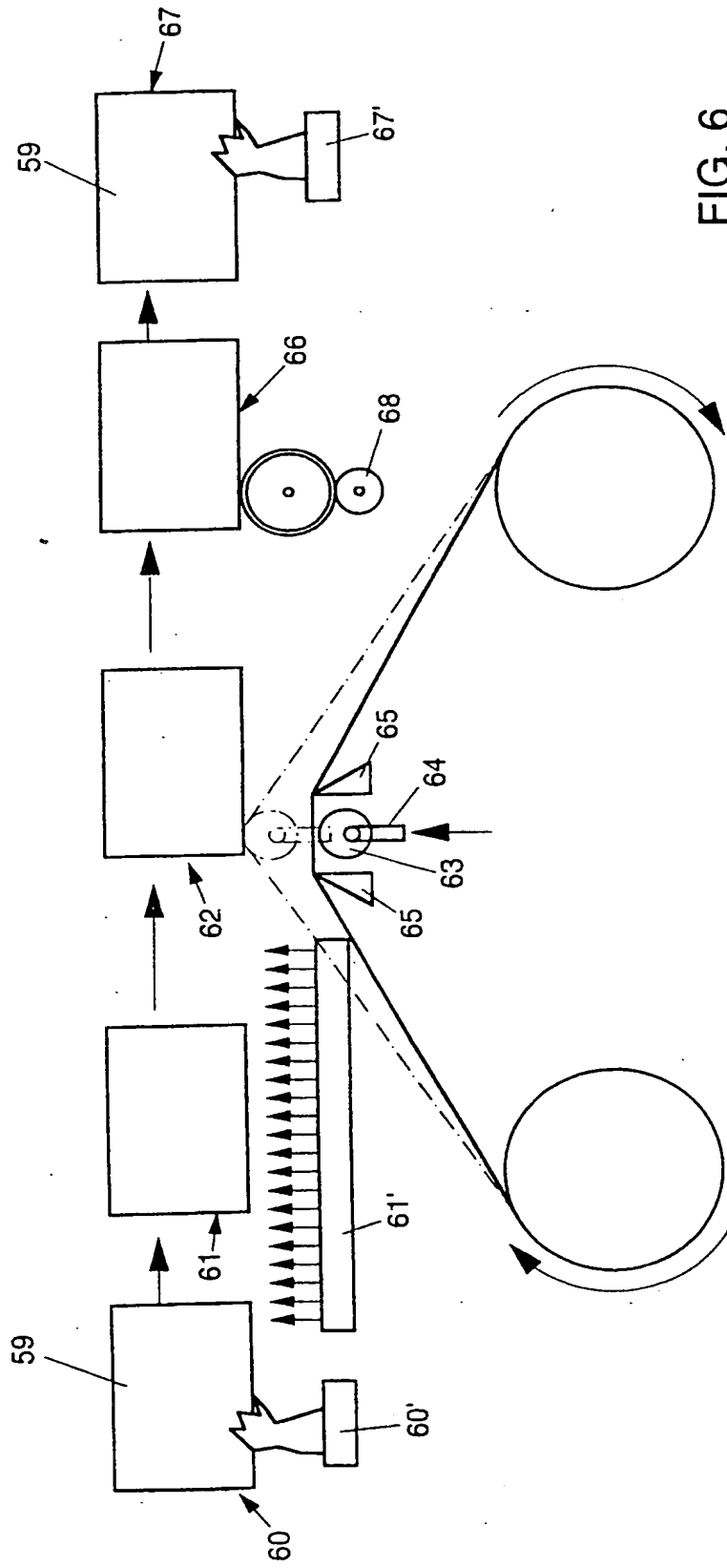


FIG. 6

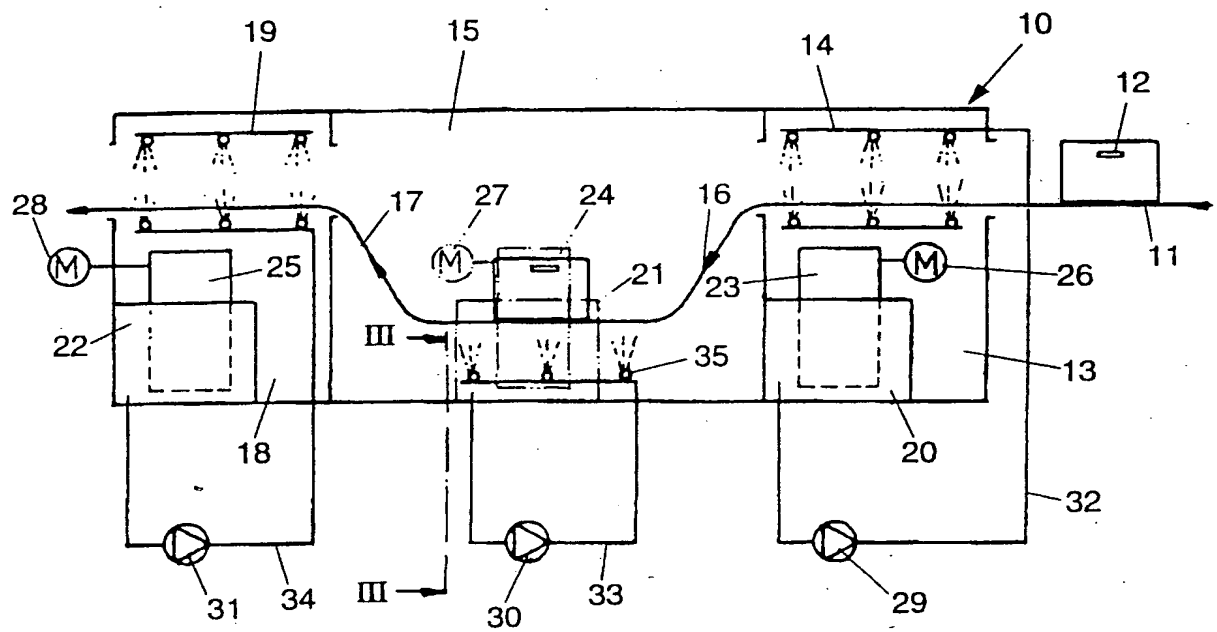


FIG. 7

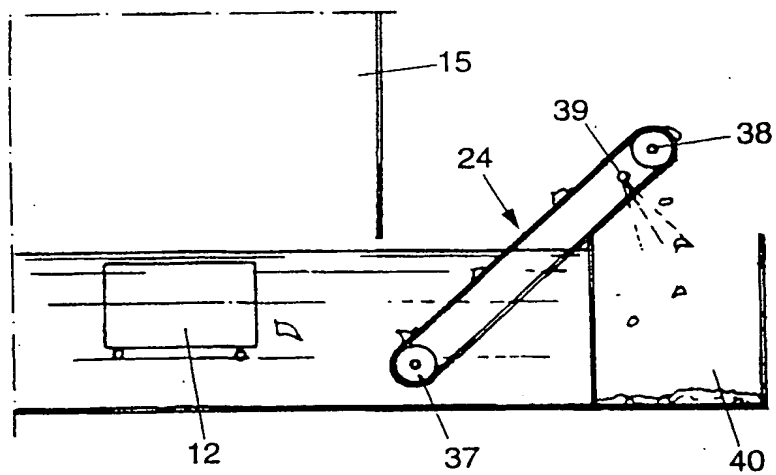


FIG. 8